

Date: Thursday, 20/11/2008 3:37:02 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STUD	
Job Number	: 43646		Part Number	: D3284007	
Estimate Number	: 10627		Drawing Number	: D3284 REV. A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 20/11/2008		Drawing Revision	: A	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 10/12/2008	
Previous Run	: 39943		Qty:	4 Um: Each	
Written By	:				
Checked & Approved By	: <u>JCD 08-11-21</u>				
Comment	: Est: B 04.10.21 Added Step 4 KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING	
	Issue P/O: <u>7657</u>	to Northern Aero Industries
	Order P/N: B80705-1	
	Manufacture per B80705 Rev. B	
	Certificate of Conformity is required	<u>C LD811124</u> <u>(4)</u>
2.0	B807051	stud
	Comment: Qty.: 1.0000 Each(s)/Unit	Total : 4.0000 Each(s)
	STUD	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Receive & Inspect For Transit Damage	
	Ensure certificate of conformity is attached	<u>P 84/55 (4)</u>
4.0	QC5	INSPECT WORK TO CURRENT STEP
		<u>use matching parts to inspect threads.</u>
	Comment: INSPECT WORK TO CURRENT STEP	
	Visually inspect parts for thread damage, fit and cad plating	<u>S 001/06 (4)</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Identify and Stock	
	Location: <u>ST 81</u>	<u>88 of 11/26 (4)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/26 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3284 REV. A
DATE		SHEET 1 OF 1
04.05.06		SCALE
A	04.05.06	1:1
		NEW ISSUE

RELEASED
04.05.17

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 430476

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Northern Aero Industries Ltd
 25 Dunlop Avenue
 Winnipeg, Manitoba
 R2X 2V2
 Phone: (204) 772-9922
 Fax: (204) 772-7568



Packing List

Sales Order: SO20432
 Shipper No: 1
 Ship Date: 24-Nov-08
 Page: 1 of 1

SOLD TO

DART AEROSPACE LTD. - DART
 1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
 CANADA

Order Date: 24-Nov-08

Purchase Order: PO00007657

Reference: Shipment 1 for SO20432

SHIP TO

DART AEROSPACE LTD. - DART
 1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
 CANADA

Attn: C. CLAVOIE

Phone: (613)632-3336

Fax: (613)632-4443

Ship Via:

Item ID	Description	Quantity	UM
B80702-1	SLEEVE	4	EA
	4 EA	LOTNO 07 3006	
B80704-1	3/4 STUD	4	EA
	3 EA	LOTNO 07 2904	
	1 EA	LOTNO 07 1195	
B80705-1	STUD	4	EA
	4 EA	LOTNO 07 2902	

Returned items will be subject to a 25% restocking charge pending inspection of the returned goods for completeness and damage.

1. Approving national aviation authority / country TRANSPORT CANADA	2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078	3. Form tracking No. SO20432-2				
4. Approved organization name and address  AMO 88-97	NORTHERN AERO INDUSTRIES LTD. 25 Dunlop Avenue Winnipeg, Manitoba R2X 2V2 Canada	5. Work Order/Contract/Invoice PO00007657				
6. Item 4	7. Description STUD	8. Part No. B80705-1	9. Eligibility* BELL 205A-1 205B 204B UH-1H	10. Qty. 4	11. Serial/Batch No. BATCH # 07-2902	12. Status/Work Manufactured
<p><i>S</i> <i>osku BC</i></p>						

13. Remarks	These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).
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14. Certifies that the items identified above were manufactured in conformity to:	<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.	<input checked="" type="checkbox"/> CAR 571-10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 13 Certificates that, except where otherwise specified in block 13, the work identified in block 12 and described in block 13 was performed in accordance with CAR 571				
15. Authorized Signature 	16. Certificate/ Approval Ref. No. AMO 88-97	17. Name R. D. Williamson	18. Date (DD MMM YYYY) 24 November 2008	19. Authorized Signature N/A	20. Certificate / Approval Ref. No. N/A	21. Certificate / Approval Ref. No. N/A
22. Name N/A	23. Date (DD MMM YYYY) N/A					

INSTALLER RESPONSIBILITIES

*Installer must cross-check eligibility with approved data.

This document does not constitute authority to install the part.

Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.

Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.